PEG hydrogels formed by thiol-ene photo-click chemistry and their effect on the formation and recovery of insulin-secreting cell spheroids

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1. Introduction

Hydrogels are a class of hydrophilic, crosslinked polymers that serve as ideal matrices for cell encapsulation and delivery [12], as well as for controlled release of biomacromolecules for tissue regeneration [3,4]. Many polymers, synthetic or natural, have been utilized to create hydrogels for biomedical applications. For example, derivatives of poly(ethylene glycol) (PEG) macromers have been widely used due to their tissue-like elasticity, well-defined chemistry, and tunable biochemical, biophysical, and biomechanical properties. Coupling with photopolymerizations as a gelation mechanism, PEG hydrogels can be synthesized with spatial-temporally defined features and properties to control cellular activities, such as spreading, migration, and differentiation [5–7].

PEG diacrylate (PEGDA) hydrogels crosslinked from radical-mediated chain-growth photopolymerizations have been used in numerous drug delivery and cell encapsulation studies [8–16]. The crosslinking density of PEGDA hydrogels can be easily controlled to yield gels with different levels of elasticity and water content, which affect biomolecular transport and cell survival. To obtain high hydrogel mesh size (ξ) for facile biomolecular transport, and thus enhancing cell survival in PEGDA hydrogels, PEG macromers with higher number average molecular weights (Mn > 10 kDa) are usually preferred [11,17,18]. The use of higher molecular weight PEGDA, however, often leads to decreased radical propagation rate since high Mn polymers have lower molar concentrations of functional groups (e.g., acrylates) per unit mass. This also results in decreased polymerization efficiency and higher sol fraction at lower polymer contents. Furthermore, free radicals initially generated from the photoinitiators have long half-life in chain-growth polymerizations because radicals can propagate through vinyl groups on PEGDA, causing high cellular damage during in situ cell encapsulation.

Recently, PEG–peptide hydrogels based on step-growth thiol-ene photopolymerizations have been developed to overcome the disadvantages of chain-growth polymerizations while retaining the advantages of photopolymerizations [19]. Multi-arm PEG–norbornene macromers (e.g., 4-arm PEGNB or PEG4NB) are crosslinked by...
matrix metalloproteinase (MMP) cleavable peptides flanked with bis-cysteines via step-growth photopolymerizations [19]. The resulting thiol-ene networks are more homogeneous and have higher functional group conversion when comparing to chain-growth polymerized gels with similar crosslinking density. Thiol-ene photopolymerization is considered a ‘click’ reaction due to the rapid and orthogonal reaction between the thiol and ene functionalities. Furthermore, all advantages offered by photopolymerizations (e.g., spatial-temporal control over reaction kinetics) are retained in thiol-ene hydrogels [19].

Thiol-ene hydrogels have emerged as an attractive class of hydrogels for studying 3D cell biology [20,21], for controlled release of therapeutically relevant proteins [22], for directing stem cell differentiation [23,24], and for promoting tissue regeneration [25]. Thiol-ene hydrogels have emerged as an attractive class of hydrogels for enzyme-responsive protein delivery [22].

One emerging application of photopolymerized PEG hydrogels is the fabrication of bioactive and immune-isolating barriers for encapsulation of cells, including insulin-secreting pancreatic β-cells [11,13–15,25]. Photopolymerizations offer an attractive means for rapid and convenient encapsulation of β-cells, while PEG hydrogels provide a framework from which to conjugate diverse functionalities for promoting or suppressing specific cell functions. Despite tremendous efforts toward creating permissive and promoting microenvironments for β-cells, challenges remain and the field of β-cell delivery may benefit from a highly cytocompatible gel system that causes minimum, if any, cellular damage during in situ cell encapsulation. The major hurdle to the success of photopolymerized PEG hydrogels in β-cells encapsulation is the necessary use of photoinitiator, which, upon light exposure, generates free radicals that may cause stresses and cellular damage during the encapsulation processes [11].

In this contribution, we report the superior cytocompatibility of step-growth thiol-ene click reactions and hydrogels for pancreatic β-cells (MIN6). Using chain-growth photopolymerized PEGDA hydrogels as controls, we studied the cytocompatibility of the thiol-ene reactions, as well as the physical properties of the resulting hydrogels. We further developed a thiol-ene hydrogel system composed of a PEG4NB macromer and a simple bis-cysteine-terminated and chymotrypsin-sensitive peptide sequence (CGGYC, arrow indicates enzyme cleavage site) for the encapsulation of MIN6 β-cells. The survival, proliferation, and formation of β-cells spheroids in this thiol-ene hydrogel system were systemically studied. Finally, we characterized the erosion of this unique chymotrypsin-sensitive gel system and utilized it for the rapid recovery of viable and functional 3D β-cell spheroids formed naturally in these thiol-ene hydrogels.

2. Materials and methods

2.1. Materials

4-arm PEG (20 kDa) and PEG monoacrylate (PEGMA, 4 kDa) were obtained from JenKem Technology USA and Monomer-Polymer Daja & Labs, respectively. Fmoc-protected amino acids were purchased from Anaspec. CellTiter Glo® and AlamarBlue® reagents were obtained from Promega and ABD Serotec, respectively. Trypsin-free α-chymotrypsin was obtained from Worthington Biochemical Corp. Live/Dead cell viability kit for mammalian cells was purchased from Invitrogen. All other chemicals were obtained from Sigma–Aldrich unless noted otherwise.

2.2. PEG4NB, PEGDA, and photoinitiator lithium arylphosphonate (LAP) synthesis

4-arm PEG–norbornene (PEG4NB) was synthesized according to an established protocol [19] with slight modification. Briefly, N,N′-dicyclohexylcarbodiimide (DCC, 2.5X) was reacted with norbornene carboxylic acid O-acetyl-urea, followed by the formation of norbornene anhydride and by-product dicyclohexylurea. Norbornene anhydride was filtered through a fritted funnel and added into a second flask containing pre-dissolved 4-arm PEG-OH, 4-(dihethylamino)pyridine (DPEA, 0.5X), and pyridine (5X) in DCM. All reactions were performed under nitrogen. The flask was placed in an ice bath and the reaction was allowed to proceed overnight. The product was filtered and redissolved in DCM and then precipitated in cold ethyl ether. The precipitated product was extracted with ether in an Aladdin condenser extractor system at 50 °C for 48 h, followed by drying in a desiccator. The degree of functionalization (>90%) was characterized by proton NMR.

The synthesis of PEGDA [12,26] and photoinitiator lithium arylphosphonate (LAP) [27] was performed according to published protocols.

2.3. Peptide synthesis

All peptides were synthesized using standard solid phase peptide synthesis in a microwave peptide synthesizer (CEM Discover SPF). Briefly, Fmoc-Rink-amide MBHA resin was swelled in dimethylformamide (DMF) for 15 min. The deprotection procedures (in 20% piperidine/DMF with 0.1× HOBt) were performed in the peptide synthesizer for 3 min at 75 °C with microwave power set at 20 W. Fmoc-protected amino acids (5-fold molar excess) were dissolved in an activator solution (0.28× DIEA in DMF) containing HBTU (5-fold molar excess). The activated Fmoc-amino acid solution was added to the deprotected resin and the coupling reactions were performed in the synthesizer for 5 min at 75 °C and 20 W. The coupling of Fmoc-Cys(Trr)-OH was performed at 50 °C to decrease the racemization reaction. Nihydrin test was conducted after each coupling and deprotection step to ensure completion of each step. In rare cases, amino acid coupling reactions were repeated until a negative Nihydrin test result was obtained. The synthesized peptides were cleaved in 5 mL cleavage cocktail (95% trifluoroacetic acid (TFA), 2.5% triisopro- pylsilane (TIPS), 2.5% distilled water, and 250 mg of phenol) in the synthesizer for 30 min at 38 °C and 20 W. Cleaved peptides were precipitated in cold ether, dried in vacuo, lyophilized, and stored in −20 °C. The concentrations of the sulfhydryl group on the cysteine-containing peptides were quantified using Ellman’s reagent (PIERCE).

2.4. Non-gelling photopolymerizations and cell viability assay

MIN6 β-cells at desired densities were suspended in Hank’s Balanced Salt Solution (HBSS) containing required macromolecular components. For non-gelling chain-growth photopolymerizations (Scheme 1a), PEGMA (4 kDa) at 16 mM was used. For non-gelling step-growth thiol-ene photopolymerizations (Scheme 1b), 8 mM PEG4NB (20 kDa) and 8 mM mono-cysteine peptide CGGGG were combined to yield a total functionality of 16 mM. Photoinitiator LAP was added at 1 mM (0.028 wt %) when needed. Half of the pre-polymer solutions containing cells were exposed to UV (365 nm, 5 mW/cm²) for 3 min (identical to that used in cell encapsulation). Following photopolymerizations, 5 μL of solution (with or without UV exposure) were combined with 50 μL of HBSS and 50 μL of CellTiter Glo® reagent for quantification of intracellular fluorescence emissions using a plate reader (BioTek Instruments). Standard curves using known concentrations of ATP monohydrate were generated for interpolation of unknown ATP concentrations.

2.5. Dynamic viscometry

Viscosity of the macromer solutions with or without UV exposure was measured on a Bohlin CVO 100 digital rheometer (Viscometry mode, 4° cone/plate geometry, gap = 150 μm). Dynamic viscosity measurements were conducted at 25 °C and in controlled shear rate (100–400 1/s).

2.6. Hydrogel fabrication and characterization

Chain-growth PEG hydrogels were photopolymerized from desired concentrations of PEGDA (10 kDa) and in the presence of 1 mM LAP (3 min UV at 365 nm, 5 mW/cm²). Step-growth thiol-ene hydrogels were formed from PEG4NB (20 kDa), and a chymotrypsin-sensitive peptide crosslinker (CGGYC). Gels were formed in 1 mL syringes with open tips for gel removal. To characterize gel fraction, all dried gels were then placed in PBS for 48 h. The swollen weights of the gels (Wswollen) were obtained gravimetrically from the following equation: Q = Wswollen/Wdried. The obtained swelling ratios were used to calculate hydrogel mesh sizes as described elsewhere [3,26,28].
For recovery of cell spheroids, cell-laden hydrogels were incubated in serum-free media containing 1 mg/mL (40 μM or 63 U/mL) chymotrypsin at room temperature with gentle shaking. Complete gel erosion was achieved within 5 min of incubation. Recovered cell spheroids for glucose stimulated insulin release (GSIR) were separated from dissolved polymers by gentle centrifuge (300 rpm for 2 min) and washed with HBSS once. For GSIR, all cell spheroids were primed in Kerbs Ringer Buffer containing 2 mM glucose for 1 h. After which the spheroids were split in half and incubated in HBSS containing 2 mM or 25 mM glucose for another 1 h. Insulin contents were quantified using a mouse insulin ELISA kit (Mercodia). The intracellular ATP concentrations of the recovered spheroids was quantified by CellTiter Glo reagent and used to normalize the quantified insulin contents.

2.10. Image analysis

Phase contrast images and movies of cell recovery were obtained on a Nikon Ti-U inverted microscope. The diameters of the recovered spheroids were measured using Nikon Element software. Confocal images were obtained on an Olympus Fluoview FV1000 Laser Scanning Biological Microscope (IUPUI Nanoscale Imaging Center). To determine cell viability following encapsulation, samples were stained with Live/Dead staining kit immediately following encapsulation. For every experimental condition, confocal images from three samples and at least four random fields (100 μm thick, 10 μm per slice) within each sample were acquired. A total of 12 confocal z-stack images were used for counting the live (staining green) and dead cells (staining red) in every experimental condition.

2.11. Statistics

Statistical analysis was performed using Student’s t-test on Prism software. Statistical significance was assigned for 95% confidence. All experiments were conducted independently for three times and results were reported as mean ± SEM.

3. Results and discussion

3.1. Effect of photocrosslinking conditions on MIN6 β-cell survival

The survival of MIN6 β-cells after photopolymerization process was first studied using non-gelling photopolymerizations (Scheme 2.7. Rheometry

In situ gelation and rheometry studies were conducted on a Bohlin CVO 100 digital rheometer equipped with a UV curing cell (parallel plate geometry). Pre-polymer solutions were irradiated with an Omnicure S1000 spot curing system (365 nm, 5 mM/cm²) through a liquid light guide. The gap was set at 100 μm. Oscillatory rheometry was performed with 10% strain and at a frequency of 1 Hz. Strain sweep was performed after gelation to ensure the operation was in the linear viscoelastic region (LVR). Gel point (or crossover point) was defined as the time when storage modulus (G’) surpasses loss modulus (G”). Shear moduli of the gels were measured right after gelation or after incubating gels in PBS for 48 h. Gel samples (8 mm diameter × 1 mm thickness) were loaded between parallel plates and strain sweep was performed at a frequency of 1 Hz and under 0.1N normal force. Frequency sweep was performed to ensure the operation was within LVR.

2.8. Cell encapsulation and viability assays

Cells at desired densities were suspended in polymer solutions and exposed to identical UV conditions as described earlier. MIN6 cell-laden hydrogels (25 μl) were maintained in high glucose DMEM (HyClone) containing 10% FBS (Gibco), 1x Antibiotic–Antimycotic (Invitrogen, 100 μg/mL penicillin, 100 μg/mL streptomycin, and 250 ng/mL Fungizone), and 50 μM β-mercaptoethanol. To determine long-term cell viability in hydrogels, cell-laden hydrogels were incubated in 500 μL AlamarBlue* reagent (10% in cell culture medium) for 16 h. Following incubation, 200 μL media were transferred to a black 96-well plate and fluorescence (excitation: 560 nm, emission: 590 nm) generated due to non-specific cell metabolic activity was determined in a microplate reader.

2.9. Chymotrypsin-mediated gel erosion and recovery of cell spheroids

PEG4NB-CGGYC hydrogels (4wt%, 25 μL) were prepared as described earlier. The gels were incubated in PBS for 48 h prior to gel erosion assay. Trypsin-free z-chymotrypsin was dissolved in serum-free DMEM at desired concentrations. PEG4NB-CGGYC gels were incubated in 500 μL chymotrypsin solution at room temperature for a pre-determined period of time. Gel mass prior to and after chymotrypsin treatment was measured gravimetrically to determine mass loss as a function of time.

For recovery of cell spheroids, cell-laden hydrogels were incubated in serum-free media containing 1 mg/mL (40 μM or 63 U/mL) chymotrypsin at room temperature with gentle shaking. Complete gel erosion was achieved within 5 min of incubation. Recovered cell spheroids for glucose stimulated insulin release (GSIR) were separated from dissolved polymers by gentle centrifuge (300 rpm for 2 min) and washed with HBSS once. For GSIR, all cell spheroids were primed in Kerbs Ringer Buffer containing 2 mM glucose for 1 h. After which the spheroids were split in half and incubated in HBSS containing 2 mM or 25 mM glucose for another 1 h. Insulin contents were quantified using a mouse insulin ELISA kit (Mercodia). The intracellular ATP concentrations of the recovered spheroids was quantified by CellTiter Glo reagent and used to normalize the quantified insulin contents.

Phase contrast images and movies of cell recovery were obtained on a Nikon Ti-U inverted microscope. The diameters of the recovered spheroids were measured using Nikon Element software. Confocal images were obtained on an Olympus Fluoview FV1000 Laser Scanning Biological Microscope (IUPUI Nanoscale Imaging Center). To determine cell viability following encapsulation, samples were stained with Live/Dead staining kit immediately following encapsulation. For every experimental condition, confocal images from three samples and at least four random fields (100 μm thick, 10 μm per slice) within each sample were acquired. A total of 12 confocal z-stack images were used for counting the live (staining green) and dead cells (staining red) in every experimental condition.

Statistical analysis was performed using Student’s t-test on Prism software. Statistical significance was assigned for 95% confidence. All experiments were conducted independently for three times and results were reported as mean ± SEM.

3. Results and discussion

3.1. Effect of photocrosslinking conditions on MIN6 β-cell survival

The survival of MIN6 β-cells after photopolymerization process was first studied using non-gelling photopolymerizations (Scheme 1). Schematics of non-gelling photopolymerizations: (a) Chain-growth photopolymerization of PEGMA into Oligo PEG. (b) Step-growth thiol-ene click reaction using PEG4NB and mono-cysteine peptide (CGGGG) to form non-crosslinked PEG-peptide conjugates. Photoinitiator: 1 mM LAP (lithium aryldiphenylphosphinate).

![Scheme 1. Schematics of non-gelling photopolymerizations: (a) Chain-growth photopolymerization of PEGMA into Oligo PEG. (b) Step-growth thiol-ene click reaction using PEG4NB and mono-cysteine peptide (CGGGG) to form non-crosslinked PEG-peptide conjugates. Photoinitiator: 1 mM LAP (lithium aryldiphenylphosphinate).](image-url)
Following non-gelling photopolymerizations, pre-polymer solutions containing cells, photoinitiator, and PEG macromer remained soluble, thus allowing facile and precise quantification of cell viability. In chain-growth photopolymerizations, PEG-monoacrylate (PEGMA) was polymerized into non-crosslinked and soluble oligo PEG (Scheme 1a). On the other hand, the non-gelling step-growth thiol-ene click reaction between PEG4NB macromer and mono-cysteine peptides (e.g., CGGGG or CG4) formed soluble 4-arm PEG-peptide conjugates (Scheme 1b). As shown in Fig. 1a, exposing MIN6 β-cells (2 × 10^6 cells/mL) under long wavelength (365 nm), low intensity (5 mW/cm²) UV for short period of time (3 min) did not affect their survival as determined by intracellular ATP quantification (Cell only group). Exposing MIN6 β-cells under UV in the presence of photoinitiator (1 mM LAP), however, resulted in significant cell damage (64% ATP reduction, +P.I. group). The addition of PEGMA (16 mM) further exacerbates cellular damage, as shown by a 91% reduction in intracellular ATP concentration (+P.I. +PEGMA group). Pancreatic β-cells are known to undergo apoptosis when exposing to radical species [29–31]. During chain-growth photopolymerizations, the propagating radicals through vinyl groups on PEGMA (or PEGDA) were likely the main reason causing this cellular damage since control experiments using hydroxyl-terminated PEG revealed similar cell damage compared to using LAP alone (~60% ATP reduction, +P.I. +PEG group). In addition, when pre-polymerized oligo PEG was added to the pre-polymer solutions (without UV exposure), cell survival was not affected (+oligo PEG group). While chain-growth photopolymerizations caused substantial cell damage, step-growth thiol-ene reactions appear to be highly cytocompatible. Fig. 1a shows that, when PEG4NB and CG4 peptide were reacted under the same photoinitiation conditions (+P.I. +PEG4NB/CG4 group), the difference between MIN6 β-cell survival with or without UV exposure had no statistical significance.

An important consideration in this experiment is that the evolving polymer chains caused changes in solution viscosity, which affects radical diffusion and hence cell viability. To elucidate this possibility, we conducted controlled shear rate viscometry to measure the dynamic viscosity of the macromer solutions before and after non-gelling photopolymerizations for both chain-growth (PEGMA) and step-growth (PEG4NB/CG4) systems. As shown in Fig. 1b, the viscosity of non-gelling, chain-growth polymerized oligo PEG (from 16 mM PEGMA-4 kDa) increased from 5.39 to 7.02 mPa s (+30.2%) while the viscosity of step-growth PEGNB-CGGGG conjugates (16 mM total functionalities) increased from 6.13 to 6.94 mPa s (+13.2%) after UV exposure. The small viscosity increase in the non-gelling step-growth reaction was as expected because only 4 small peptides (total molecular weight: ~1.4 kDa) were conjugated onto one PEG4NB macromer. On the other hand, multiple PEGMA macromers could join together to form a linear oligo PEG with much higher molecular weights. It is reasonable to suggest that increasing solution viscosity decreases radical diffusivity. The correlation between radical diffusivity and cell viability, however, is not straightforward. It is possible that higher radical diffusivity causes more cell damage due to higher radical mobility. On the other hand, one may argue that lower radical diffusivity causes more cell damage due to localized radical activity. While results in Fig. 1b implies that reduced radical diffusivity (due to increased viscosity) in chain-growth polymerization caused more cellular damage (as observed in Fig. 1a), it cannot explain why cells encapsulated in step-growth thiol-ene hydrogels have higher viability (see sections below) because the gelation time of step-growth thiol-ene hydrogels was much faster (see sections below), causing the solution viscosity to build up more rapidly than chain-growth polymerization. Additional experiments are required to elucidate the exact mechanism but it is out of the scope of the current study. Nonetheless, this encouraging result implies that step-growth thiol-ene photopolymerizations may be a better method for cell encapsulation, even for cells that are sensitive to radical species (e.g., β-cell). Noted that the concentration of ATP was slightly higher in the presence of PEG macromer, presumably due to the macromolecular crowding effect of PEG [32] that increases local cell density (which leads to increased ATP concentration).

3.2. Effect of cell density on photopolymerization induced MIN6 β-cell damage

Our previous results showed that increasing β-cell packing density drastically improved their survival in chain-growth PEGDA hydrogel [13]. In this study, we further examined the effect of cell density on photopolymerization induced MIN6 β-cell damage. Fig. 2 shows the effect of cell density on the survival of MIN6 β-cells before and after non-gelling chain-growth (Fig. 2a) or step-growth (Fig. 2b) photopolymerizations. In Fig. 2a, it can be seen that while MIN6 β-cells at low density (2 × 10^6 cells/mL) did not survive the non-gelling photopolymerization processes, cells at higher densities had higher viability. These results were consistent with our previous finding (i.e. increasing cell density increases cell survival in hydrogels) and the protection effects may be attributed to enhanced cell—cell communication at higher cell density. It is also...
possible that the degree of cell damage was linked to the concentration of radical species generated during polymerization reactions. More cells survived at higher cell density since limited amount of radical species can only damage a fixed number of cells. Nonetheless, increasing cell density/number has a direct effect of enhancing cell survival in chain-growth photopolymerizations.

Compared to chain-growth photopolymerizations that largely damaged cell viability, step-growth thiol-ene reactions caused very limited cell damage, even at low cell density (Fig. 2b). At a total functionality of 16 mM (equal molar concentration of ene and thiol, equivalent to 4wt% PEG4NB), only a small percentage of cells were damaged after UV exposure (23% reduction in ATP). This represents a significant improvement over chain-growth photopolymerization (91% reduction in ATP). While chain-growth polymerizations still caused significant degree of cell damage at higher cell densities (59% and 17% reduction in ATP for 7 × 10^6 and 2 × 10^7 cells/mL, respectively), no statistical significance on cell survival was found in step-growth reactions at these higher cell densities. In chain-growth photopolymerizations, the percentage of ATP reduction decreases as increasing cell density. This result is consistent with our earlier observation in MIN6 β-cell encapsulation [13]. Noted that the concentration of photoinitiator was kept constant at 1 mM, thus the vast difference in β-cell survival was likely due to the nature of chain-growth versus step-growth polymerizations. In chain-growth polymerizations, free radicals propagate through unsaturated vinyl bonds on PEGDA macromers, causing cytotoxic radicals to remain active for a prolonged period. It is also possible that sulfhydryl radicals generated from the thiol groups in thiol-ene photopolymerizations are less cytotoxic than carbon radicals in chain-growth photopolymerizations.

### 3.3. Biophysical properties of PEG hydrogels formed from chain-growth or step-growth photopolymerizations

The non-gelling photopolymerization results revealed that, compared to chain-growth photopolymerization, step-growth photopolymerization is a more cytocompatible reaction for β-cells. Prior to conducting cell encapsulation studies, it is necessary to examine and compare the biophysical properties of PEG hydrogels formed from chain-growth and step-growth photopolymerizations. To obtain this information, we synthesized PEGDA and PEG4NB hydrogels at three macromer concentrations (Table 1). These macromer concentrations were selected based on the PEGDA concentrations (8–12 wt%) commonly used in cell encapsulation studies.

We first examined the shear moduli of chain-growth PEGDA and step-growth PEG4NB photopolymerized gels at two conditions: (1) immediately following gelation, and (2) after swelling in PBS at 37 °C for 48 h (Table 2). While increasing macromer functionality from 16 mM to 24 mM in both systems increased hydrogel moduli, we found that PEG4NB gels had higher shear moduli, compared to PEGDA hydrogels at the same functionality. Another benefit of thiol-ene reactions is their high crosslinking efficiency. Table 3 shows that PEG4NB hydrogels crosslinked by CGGYC (a chymotrypsin-sensitive peptide) had higher gel fractions compared to PEGDA hydrogels formed by chain-growth photopolymerizations. For example, at 16 mM, PEG4NB-CGGYC gels had a gel fraction of 92%, while the gel fraction of PEGDA gels was only about 63%. The lower gel fraction of PEGDA hydrogels can be used to explain, at least in part, their lower moduli compared to PEG4NB gels with equivalent macromer functionality. Furthermore, it is known that chain-growth polymerized gels have lower mechanical properties compared to step-growth polymerized gels at similar crosslinking density [19]. For in situ gelation, high gel fraction is very important as residual monomers (i.e., sol fraction) may cause unfavorable inflammatory response in vivo.

We next examined the gelation kinetics of PEG hydrogels formed from PEGDA or PEG4NB crosslinked by CGGYC. As shown in Table 3, 16 mM PEG4NB-CGGYC gels (4wt% PEG4NB with equal thiol

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**Table 1**

| Major hydrogel compositions used in this study. |
|-----------------|-----------------|-----------------|
| **Total functionality (mM)** | **PEGDA, (wt%)** | **PEG4NB, (wt%)** |
| 16              | 8               | 4               |
| 20              | 10              | 5               |
| 24              | 12              | 6               |

*a Total functionality.

• [acrylate] for PEGDA (10 kDa).
• [norbornene] + [thiol] for PEG4NB (20 kDa).

**Table 2**

| Elastic moduli of PEGDA and PEG4NB hydrogels (post-synthesis or swollen) with different crosslinking densities (N = 3, mean ± SEM). |
|-----------------|-----------------|-----------------|
| **Total functionality (mM)** | **PEGDA, G’ (Pa)** | **PEG4NB, G’ (Pa)** |
| Post- | Swollen | Post- | Swollen |
| synthesis | | synthesis | | |
| 16 | 380 ± 15 | 230 ± 40 | 1860 ± 90 | 3200 ± 20 |
| 20 | 1180 ± 60 | 640 ± 30 | 3000 ± 80 | 1860 ± 40 |
| 24 | 2910 ± 80 | 1620 ± 55 | 4260 ± 150 | 2560 ± 130 |
and ene concentrations) reached gel point in 7 s, while PEGDA gels required 125 s at equivalent macromer functionality. For both types of gels, gel point decreases (i.e., faster gelation) at higher macromer concentrations as expected. The gel point for 24 mM PEGDA gels (w65 s), however, was 22-fold slower than that of PEG4NB gels (w3 s) at equal functionality. Noted that the fast gelation of radical-mediated, crosslinked step-growth thiol-ene hydrogels is a result of rapid consumption of monomer species (4-arm PEGNB and bis-cysteine-peptides) early in the polymerization process (thus forming crosslinked network rapidly) and should not be confused with the slow formation of linear polymers using conventional step-growth mechanism. The faster gelation kinetics is beneficial for photoencapsulation of cells, as it decreases UV and free radical exposure to the cells.

Table 3 also shows the mesh size of PEG hydrogels calculated from mass swelling ratios according to the Flory-Rehner theory [3,26,28]. Even though step-growth PEG4NB hydrogels had higher gel moduli (Table 2), their estimated mesh sizes were higher than PEGDA hydrogels at equivalent functionality. This result was due to the use of the Flory-Rehner theory, which is commonly used for estimating hydrogel mesh size and assumes that the crosslinking junctions occupy zero volume. It also does not account for network non-ideality. Both of these characteristics are important in interpreting the results reported in Table 2. PEGDA (or PEG-

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**Table 3** Comparison of hydrogel physical properties (N = 3, mean ± SEM).

![Fig. 3. Viability of encapsulated MIN6 β-cells. (a) Representative confocal z-stack images of MIN6 β-cells encapsulated in PEGDA or PEG4NB gels. Live/dead staining was performed immediately following photoencapsulation. Cell viability was defined as the percentage of live (green) cells over total cell (green + red) count (370 in PEGDA and 707 in PEG4NB hydrogels). (b) Encapsulated MIN6 β-cell viability as a function of time determined by Alamarblue reagent (N = 3, mean ± SEM). (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)
dimethacrylate) hydrogels are known to produce dense hydrophobic poly(meth)acrylate kinetic chains that occupy space and possess significant network non-ideality [33].

3.4. Effect of hydrogel chemistry on survival of encapsulated MIN6 β-cell

Previous efforts on MIN6 β-cells survival in hydrogels have revealed low cell viability when ECM molecules (e.g., laminin, collagen), cell-adhesive ligands (e.g., RGD, IKVAV) or bioactive peptides (e.g., GLP-1) were not incorporated in hydrogels [11,17]. After obtaining high β-cells viability in the non-gelling thiol-ene reactions (Fig. 2b), we were interested in the cell viability in PEG4NB hydrogels. Fig. 3a shows the comparison of β-cell survival in PEG4NB/CGGYC or PEGDA hydrogels (encapsulated at 2 × 10^6 cells/mL). Cell-laden hydrogels were stained with live/dead assay kit immediately following photoencapsulation and imaged with confocal microscope. Clearly, the viability of MIN6 β-cells in PEG4NB hydrogels was significantly higher than that in PEGDA hydrogels (live cell counts: 93 ± 1.4% vs. 45 ± 2.2%). This result was not surprising since the gelation time for step-growth photopolymerizations was much faster than chain-growth photopolymerizations (Table 3), thus limiting the cellular damage caused by the radical species. More importantly, when cells in these two gel systems were cultured for extended period of time, cells in PEG4NB hydrogels eventually survived and proliferated, while cells in PEGDA hydrogels died off rapidly (Fig. 3b). This study demonstrated that PEG4NB hydrogels offer a superior microenvironment for cell survival in 3D.

3.5. Effect of cell packing density on MIN6 β-cell survival and proliferation in thiol-ene hydrogels

Our previous work has revealed that cell packing density in chain-growth PEGDA hydrogels play a significant role in β-cell survival and function (β-cells at densities below 10^7 cells/mL did not survive) [13]. Here, we examined this parameter in thiol-ene hydrogels. As shown in Fig. 4a, MIN6 β-cells survived and proliferated in 4wt% PEG4NB/CGGYC hydrogels (a) Metabolic activity of MIN6 β-cells in hydrogels determined by AlamarBlue reagent (N = 3, mean ± SEM). (b) Representative phase contrast images of cell spheroids after in vitro culture for 10 days. (c) Representative confocal z-stack images of cell spheroids stained with live/dead staining kit after in vitro culture for 10 days. (1 = 2 × 10^6; 2 = 5 × 10^6; 3 = 1 × 10^7 cells/mL. Scale: 100 μm).
proliferated without any cell-adhesive ligand in PEG4NB hydrogels crosslinked with CGGYC at all three cell packing densities studied. Fig. 4b (phase contrast images) and Fig. 4c (confocal z-stack images) show the formation of cell spheroids within 10 days. One interesting phenomenon in this study was that although MIN6 β-cells survived and proliferated at low packing density (2 × 10^6 cells/mL), these cells did not show significant proliferation in the first 4 days (Fig. 4a). This could be explained by the fact that some cells formed loose clusters in hydrogels after photoencapsulation (Fig. 3a). While dispersed cells died off without cell-ECM or cell—cell interactions, cells in these loose clusters eventually survived and formed spheroids due to enhanced cell—cell communication.

3.6. Chymotrypsin-mediated gel erosion

One important feature of thiol–ene hydrogels is that the peptide crosslinkers can be designed to undergo enzymatic degradation, which leads to controlled gel erosion [19,22]. Fig. 5 illustrates the chemical structure of a simple chymotrypsin-sensitive peptide sequence (CGGYC) flanked with terminal cysteine for hydrogel crosslinking. Chymotrypsin cleaves amino acid residues with an aromatic ring such as tyrosin (Y), proline (P), and tryptophan (W) [34–36]. When PEGNB/CGGYC gels were incubated in serum-free DMEM containing 40 μM (63U/mL) chymotrypsin, gels eroded completely within 5 min at room temperature with gentle shaking. The linear regression results revealed constant gel erosion rates as time (R^2 = 0.99 for all three chymotrypsin concentrations tested), indicating that the degradation follows a surface erosion mechanism [22]. This result could be contributed to homogeneous thiol-ene networks and fast enzyme kinetics of chymotrypsin.

3.7. Rapid recovery of functional β-cell spheroids

The rapid erosion of thiol–ene hydrogels by chymotrypsin provides a mild way of recovering MIN6 β-cell spheroids formed naturally in the hydrogels. The recovery of cell spheroids (under static incubation for imaging and with gentle shaking for biological assays) was conducted after 10 days of 3D culture (Movie S1 and snapshots shown in Fig. 6a). The recovered spheroids appeared to be intact and were not affected by the enzymatic action of chymotrypsin.

Fig. 5. Chymotrypsin-mediated rapid gel erosion. (a) Chemical structure of CGGYC. (b) Schematic of PEG4NB-CGGYC gel erosion. (c) Effect of chymotrypsin concentration on mass loss of PEG4NB-CGGYC hydrogel (4w% PEG4NB, N = 3, mean ± SEM).
Chymotrypsin (Fig. 6b). The size of the recovered cell spheroids were not affected by prolonged (half an hour) chymotrypsin treatment (data not shown).

Supplementary video related to this article can be found at doi: 10.1016/j.biomaterials.2011.08.083.

Fig. 7a shows the size distribution of recovered cell spheroids formed in PEG4NB hydrogels with different initial cell packing densities. Interestingly, the average diameter of cell spheroids decreased as initial cell packing density. Cells encapsulated at $10^7$ cells/mL formed spheroids with an average diameter of $36 \pm 0.4 \mu m$ or about 22% smaller than the spheroids formed when encapsulated at $2 \times 10^6$ cells/mL ($46 \pm 0.4 \mu m$). One potential explanation is that increasing initial cell packing density enhances cell–cell interactions that impose contact inhibition for cell proliferation, thus resulting in smaller cell spheroids. From the perspective of hydrogel crosslinking, it is likely that cells at higher density occupied more volume in a pre-polymer solution, resulting in slight increase in local PEG4NB/peptide macromer concentration and higher crosslinking density after polymerization (the total weight of PEG4NB and volume of pre-polymer solutions were kept constant). Previously, we have estimated that MIN6 β-cells, when encapsulated at $10^7$ cells/mL, occupied approximately 2% of the pre-polymer solution volume [13]. Consequently, cells encapsulated at higher packing density were surrounded by a slightly denser polymer network. While the thiol-ene crosslinking processes did not cause significant cellular damage, the denser local hydrogel mesh inhibited their growth into larger cell spheroids. Future experiments are needed to demonstrate this mechanism.

Glucose stimulated insulin release (GSIR) results (Fig. 7b) showed that the recovered MIN6 spheroids exhibited glucose stimulated insulin secretion. Notably, cell spheroids recovered from initial packing density of $10^7$ cells/mL showed higher amount of insulin secretion, potentially due to their smaller spheroid diameters. Research has shown that isolated islets with smaller diameters release higher amount of insulin on a per cell basis [37,38]. The enhancement in insulin secretion from smaller islets or β-cell spheroids at a higher glucose concentration is beneficial for maintaining normal glycemia when transplanting in vivo [39].
Characterization of recovered MIN6 β-cell spheroids. Cell spheroids were recovered from thiol-ene hydrogels using 40 μM chymotrypsin after 10 days in vitro culture. (a) Distribution of spheroid diameters. (b) Glucose stimulated insulin release (GSIR) of recovered cell spheroids (N = 3, mean ± SEM). Cell packing density refers to the cell density used during encapsulation.

4. Conclusion

In summary, we have demonstrated the cytocompatibility and high gelation efficiency of PEG hydrogels formed by step-growth thiol-ene photopolymerizations. While the viability of pancreatic β-cells was significantly damaged following non-gelling chain-growth photopolymerizations, minimal cellular damage was found in step-growth thiol-ene click reactions. Compared to PEGDA hydrogels with equal functionality and at identical photopolymerization conditions, PEG4NB hydrogels yield higher gel fraction, higher mesh sizes, and higher mechanical properties. Moreover, β-cells encapsulated in PEG4NB hydrogels had much higher viability, compared to cells encapsulated in PEGDA hydrogels, even when the cells were encapsulated at low cell packing density. Finally, the encapsulated β-cells formed viable and functional cell spheroids within thiol-ene hydrogels. These spheroids were rapidly retrieved from chymotrypsin-erodible thiol-ene hydrogels. This diverse and cytocompatible gel platform offers a venue for engineering complex 3D tissues for regenerative medicine applications.

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